

# HGX22e/125-4

Engine: 220-240V Δ / 380-420V Y -3- 50Hz

Refrigerant: R134a

Subject:

## Performance data

### Application: Refrigeration & AC

Refrigerant	R134a	Compressor refrigeration capacity	4.83 kW
Reference temperature	Dew point	Evaporator refrigeration capacity	4.83 kW
Power supply	50 Hz, 400 V	Power consumption	1.37 kW
Supply frequency	50 Hz	Current draw (400 V)	3.54 A
Evaporating temperature	-5.0 °C	Coefficient of performance (COP/EER)	3.51
<i>Evaporating pressure (abs.)</i>	<i>2.43 bar</i>	Condensing capacity	6.20 kW
Condensing temperature	32.0 °C	Mass flow	0.028 kg/s
<i>Condensing pressure (abs.)</i>	<i>8.15 bar</i>	Discharge end temperature	80.4 °C <sup>1)</sup>
Suction gas temperature	20 °C		
Subcooling (outside cond.)	0 K		
Usable superheat	100%		

1) The stated value of the discharge end temperature is a mere calculated value. Additional cooling and heat dissipation are not considered. Deviations (particularly in deep freezing applications) from the real measured discharge temperature during operation are possible.

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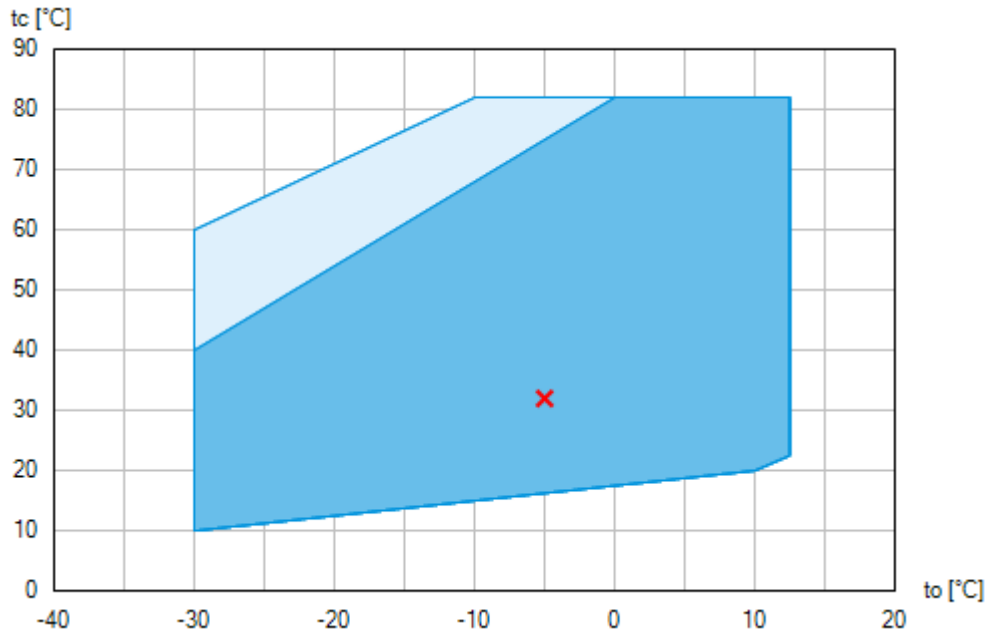
# HGX22e/125-4



Engine: 220-240V Δ / 380-420V Y -3- 50Hz

Refrigerant: R134a

Subject:

## Operating limits



-  Unlimited application range
-  Supplementary cooling or reduced suction gas temperature ( $\Delta t_{oh} < 20K$ )

Compressor operation is possible within the limits shown on the diagrams of application. Please note the coloured areas. Compressor application limits should not be chosen for design purposes or continuous operation. Axis values refer to dew point (saturated vapour line).

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## Technical data

Number of cylinders / Bore / Stroke	2 / 45 mm / 40 mm
Displacement 50/60 Hz (1450/1740 <sup>1</sup> /min)	11,10 / 13,30 m <sup>3</sup> /h
Voltage <sup>1)</sup>	220-240V $\Delta$ / 380-420V Y -3- 50Hz
	265-290V $\Delta$ / 440-480V Y -3- 60Hz
Max. working current <sup>2)</sup>	9.3 / 5.4 A
Max. power consumption <sup>2)</sup>	3.0 kW
Starting current (rotor blocked) <sup>2)</sup>	69.0 / 40.0 A
Motor protection	INT69 G
Protection terminal box	IP 66
Weight	73 kg
Frequency range <sup>3)</sup>	30 -70 Hz
Max. permissible overpressure (g) (LP/HP) <sup>4)</sup>	19 / 28 bar
Connection suction line SV	22 mm - 7/8 "
Connection discharge line DV	16 mm - 5/8 "
Lubrication	Oil pump
Oil type R134a, R404A, R407A/C/F, R448A, R449A, R450A, R513A	BOCKlub E55
Oil type R22	BOCKlub A46
Oil charge	1,1 Ltr.
Dimensions Length / Width / Height	468 / 240 / 315 mm
Sound power level L <sub>WA</sub> <sup>5)</sup>	68 db(A) @ -35/+40 °C
	67 db(A) @ -10/+45 °C
Sound pressure level L <sub>pA</sub> <sup>5)</sup>	56 db(A) @ -35/+40 °C
	55 db(A) @ -10/+45 °C

1) Tolerance ( $\pm 10\%$ ) relates to the mean value of the voltage range. Other voltages and current types on request

All data are based on voltage rms values

2) - The stated value for the max. power consumption is valid for the adjusted power supply.

- Starting current (rotor blocked):

- Part winding (PW) motors: Winding 1 / Winding 1+2
- Delta/Star ( $\Delta$ /Y) motors:  $\Delta$  / Y

- Take account of the max. operating current / max. power consumption for designing motor contractors, feed lines, fuses and motor protection switches. Motor contractors: Consumption category AC3.

3) The maximum permissible working current of the compressor (I<sub>max</sub>) must not be exceeded. Take account of the guidelines for use of frequency inverter (see compressor assembly instruction or selection software).

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Engine: 220-240V Δ / 380-420V Y -3- 50Hz

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- 4) LP = Low pressure  
HP = High pressure
- 5) Declared dual-number noise emission values are in accordance with ISO 4871. The corresponding uncertainty to the sound power level is  $K_{WA} = 2,5$  dB and to the sound pressure level is  $K_{pA} = 2,5$  dB. The values are valid for 50 Hz with the refrigerant R404A at the standard rating points according to EN 12900.
- A-weighted sound power level  $L_{WA}$  (re 1 pW), in decibel. To determine the values, measurement methods of the ISO 3740 standard with accuracy class 2 or higher were used .
  - A-weighted sound pressure level  $L_{pA}$  (re 20  $\mu$ Pa), in decibel. The values are calculated from the sound power level in accordance with ISO 11203:  $L_{pA} = L_{WA} - Q_2$  at a distance of  $d = 1$  m to the reference box.

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# HGX22e/125-4

Engine: 220-240V Δ / 380-420V Y -3- 50Hz

Refrigerant: R134a

Subject:

## Performance data table

Application: Refrigeration & AC

Reference temperature: Dew point


Supply frequency: 50 Hz

Voltage: 400 V

Suction gas temperature: 20 °C

Subcooling (outside cond.): 0 K

tc [°C]		to [°C]									
		10.0	5.0	0.0	-5.0	-10.0	-15.0	-20.0	-25.0	-30.0	
30.0	Q [W]	9270	7660	6220	4960	3860	2930	2160	1550	1090	
	P [kW]	1.35	1.39	1.39	1.34	1.25	1.14	1.02	0.89	0.77	
	I [A]	3.52	3.57	3.56	3.52	3.45	3.36	3.27	3.19	3.12	
35.0	Q [W]	8740	7210	5840	4630	3590	2700	1980	1400	972	
	P [kW]	1.53	1.54	1.50	1.42	1.31	1.17	1.03	0.90	0.77	
	I [A]	3.69	3.69	3.66	3.58	3.49	3.39	3.29	3.19	3.12	
40.0	Q [W]	8200	6740	5440	4300	3310	2480	1790	1260	860	
	P [kW]	1.70	1.67	1.59	1.48	1.35	1.20	1.05	0.90	0.77	
	I [A]	3.84	3.82	3.74	3.64	3.53	3.41	3.30	3.20	3.12	
45.0	Q [W]	7650	6270	5040	3960	3030	2250	1610	1120	754	
	P [kW]	1.85	1.78	1.68	1.54	1.39	1.22	1.06	0.91	0.77	
	I [A]	4.00	3.93	3.82	3.70	3.56	3.42	3.30	3.20	3.12	
50.0	Q [W]	7090	5780	4630	3620	2750	2020	1440	978	657	
	P [kW]	1.98	1.88	1.75	1.59	1.41	1.24	1.06	0.91	0.77	
	I [A]	4.14	4.03	3.89	3.74	3.58	3.43	3.31	3.20	3.12	
55.0	Q [W]	6520	5300	4220	3280	2470	1800	1270	855	573	
	P [kW]	2.10	1.97	1.81	1.63	1.44	1.25	1.06	0.91	0.78	
	I [A]	4.28	4.13	3.96	3.78	3.60	3.44	3.31	3.20	3.12	
60.0	Q [W]	5950	4810	3810	2940	2200	1590	1110	744	504	
	P [kW]	2.21	2.04	1.86	1.66	1.45	1.25	1.07	0.91	0.78	
	I [A]	4.40	4.21	4.01	3.81	3.62	3.45	3.31	3.20	3.13	
65.0	Q [W]	5370	4320	3400	2610	1940	1390	959	649		
	P [kW]	2.30	2.11	1.90	1.68	1.46	1.25	1.07	0.91		
	I [A]	4.51	4.28	4.05	3.83	3.62	3.45	3.31	3.20		
70.0	Q [W]	4800	3840	3000	2280	1690	1200	829			
	P [kW]	2.38	2.16	1.93	1.70	1.47	1.25	1.06			
	I [A]	4.60	4.34	4.09	3.84	3.63	3.45	3.31			

 Supplementary cooling or reduced suction gas temperature ( $\Delta t_{oh} < 20K$ )

to Evaporating temperature  
tc Condensing temperature  
Q Compressor refrigeration capacity  
P Power consumption  
I Current draw

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### Scope of supply

Semi-hermetic two cylinder reciprocating compressor with drive motor  
Single-section compressor housing with hermetically integrated electric motor

Winding protection with PTC resistor sensors and electronic trigger unit INT69 G  
115-230 V AC, 50/60 Hz, IP00

Oil pump

Possibility for connection of oil pressure safety switch MP55

Possibility of connection of oil level controllers ESK, Traxoil, AC+R or CARLY <sup>1)</sup>

Oil charge:

HG: **BOCK**lub A46

HGX: **BOCK**lub E55

Sight glass

Suction and discharge line valve

Inert gas charge

### Accessories

Oil sump heater

110-240 V - 1 - 50/60 Hz, 50-120 W, IP66

PTC heater self-regulating

Oil pressure safety switch MP55 230 V - 1 - 50/60 Hz, IP20 <sup>2)</sup>

USB converter for INT69 G Diagnose <sup>2)</sup>

Thermal protection thermostat per cylinder cover <sup>3)</sup>

INT69 G Diagnose 115-230 V AC, 50/60 Hz, IP00 (INT69 G not applicable)

DP-Modbus Gateway 115-230 V AC, 50/60 Hz, IP00 including adapter cable <sup>2)</sup>

Modbus-LAN Gateway 230 V AC, 50/60 Hz, IP00 <sup>2)</sup>

Additional fan

230 V AC - 1 - 50 Hz, 97 W, IP44

230 V AC - 1 - 60 Hz, 128 W <sup>2)</sup>

4 anti-vibration pads enclosed

Special voltage and/or frequency (on request)

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1) Only with additional adapter possible

2) Enclosure

## HGX22e/125-4

Engine: 220-240V  $\Delta$  / 380-420V Y -3- 50Hz

Refrigerant: R134a

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**BOCK** colour the world  
of tomorrow

3) Mounted

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## HGX22e/125-4

Engine: 220-240V  $\Delta$  / 380-420V Y -3- 50Hz

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### Dimensions and connections

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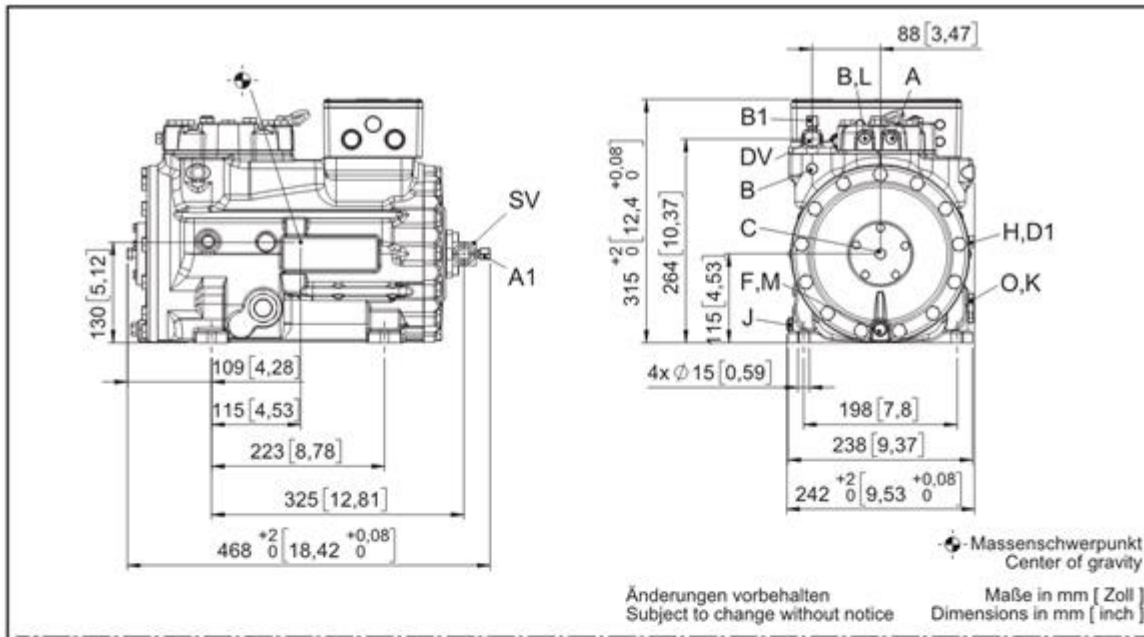


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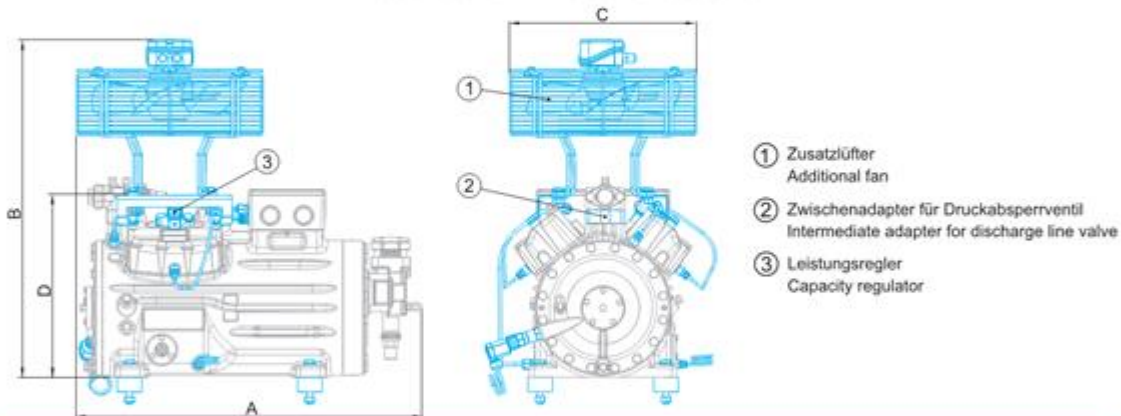
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Refrigerant: R134a

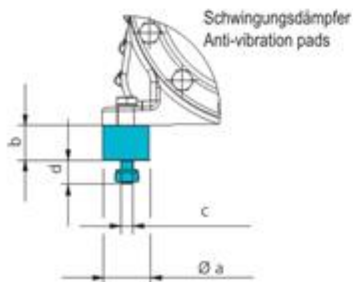
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### Maße Zubehör / Dimensions Accessories



Typ / Type	A mm / inch	B mm / inch	C mm / inch	D mm / inch
HG12P	ca. 460 / 18	ca. 500 / 20	ca. 315 / 12	-
HG22e	ca. 525 / 21	ca. 610 / 24	ca. 315 / 12	-
HG34e	ca. 580 / 23	ca. 640 / 25	ca. 380 / 15	-
HG44e	ca. 710 / 28	ca. 685 / 27	ca. 380 / 15	ca. 368 / 14
HG56e	-	ca. 710 / 28	ca. 380 / 15	-
HG66e	ca. 820 / 32	ca. 800 / 31	ca. 380 / 15	-



Typ / Type	Øa mm / inch	b mm / inch	c mm / inch	d mm / inch
HG12P	30 / 1.2	30 / 1.2	M8	20 / 0.8
HG22e	40 / 1.6	30 / 1.2	M10	20 / 0.8
HG34e	40 / 1.6	30 / 1.2	M10	20 / 0.8
HG44e	50 / 2.0	30 / 1.2	M12	25 / 1.0
HG56e	50 / 2.0	30 / 1.2	M12	25 / 1.0
HG66e	50 / 2.0	30 / 1.2	M12	25 / 1.0
HG88e	70 / 2.8	45 / 1.8	M12	37 / 1.5

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SV	Suction line valve, tube ø <sup>1)</sup>	22 mm - 7/8 "
DV	Discharge line valve, tube ø <sup>1)</sup>	16 mm - 5/8 "
A	Connection suction side, not lockable	1/8 " NPTF
A1	Connection suction side, lockable	7/16 " UNF
B	Connection discharge side, not lockable	1/8 " NPTF
B1	Connection discharge side, lockable	7/16 " UNF
C	Connection oil pressure safety switch OIL	1/8 " NPTF
D1	Connection oil return from oil separator	1/4 " NPTF
F	Oil drain	M 12 x 1.5
H	Oil charge plug	1/4 " NPTF
J	Connection oil sump heater	3/8 " NPTF
K	Sight glass	1 1/8 " - 18 UNEF
L	Connection thermal protection thermostat	1/8 " NPTF
M	Oil strainer	M 12 x 1.5
O	Connection oil level regulator	1 1/8 " - 18 UNEF

1) Brazing connection

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## HGX22e/125-4

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### Product photo



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